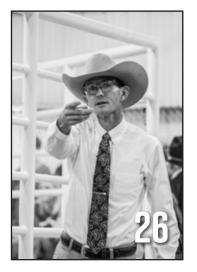


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Mary Black devotes decades to making words beautiful, readable for cattlemen.



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